F 540-028-94EN (2016-03-08) (F540_028_94EN)

CERTIFICATE



TÜV SÜD Czech – CERTIFICATION BODY which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



VN machinery s.r.o. Nádražní 919 CZ – 667 01 Židlochovice Company Registration No.: 28297644

for the following fields / processes of activities:

welding of stainless and steel constructions

has implemented and uses a welding process which conforms to

EN ISO 3834-2:2005

Number of the Audit Report: 12.942.200

Validity of certificate: 05.03.2025

Certificate number: 12.939.735

Certification scheme: EN ISO 3834-2:2005

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, on 05.03.2020





Head of the Certification body

SCOPE OF ACTIVITY

- 1. Kind of products: welded stainless and steel constructions
- 2. Standards used by certified organization:
- 2.1 Product standards: EN 1090-2, according to customer requirements
- 2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 9712, ISO 13916, ISO 14731, ISO 15607, ISO 15609-1, ISO 15613, ISO 15614-1, ISO 17635, ISO 17636, ISO 17637, ISO 17640, ISO 17662, ISO/TR 17663 (CR ISO 17663), ISO/TR 17671-2 (EN 1011-2)
- 2.3 Standards other than EN/ISO: --
- 3. Groups of basic materials (according to CEN ISO/TR 15608): 1.2, 8.1
- 4. Welding processes and similar processes:

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
135	1.2
141	8.1

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Ing. Marian Sigmund Ph.D.	IWE	Welding coordinator	6.2.2
Viktor Otřísal	IWT	Deputy of welding coordinator	6.2.3

